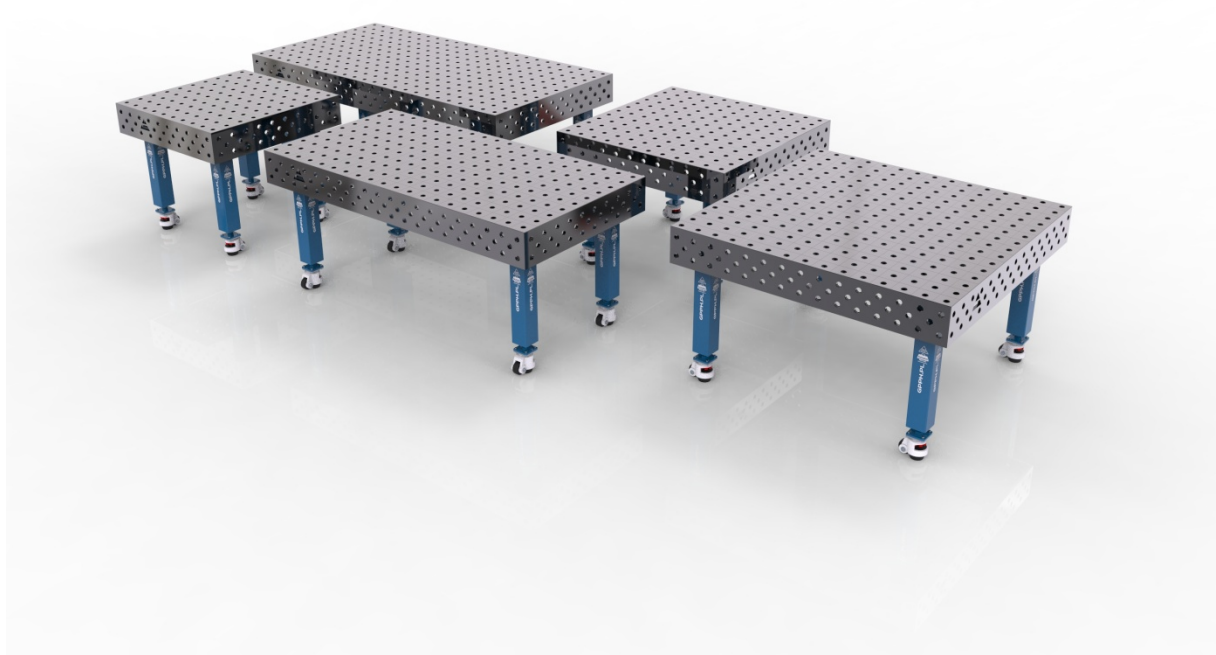


TRADITIONAL WELDING TABLE TWT



We hope that the presented offer will meet your expectations and will be the basis for mutual cooperation.

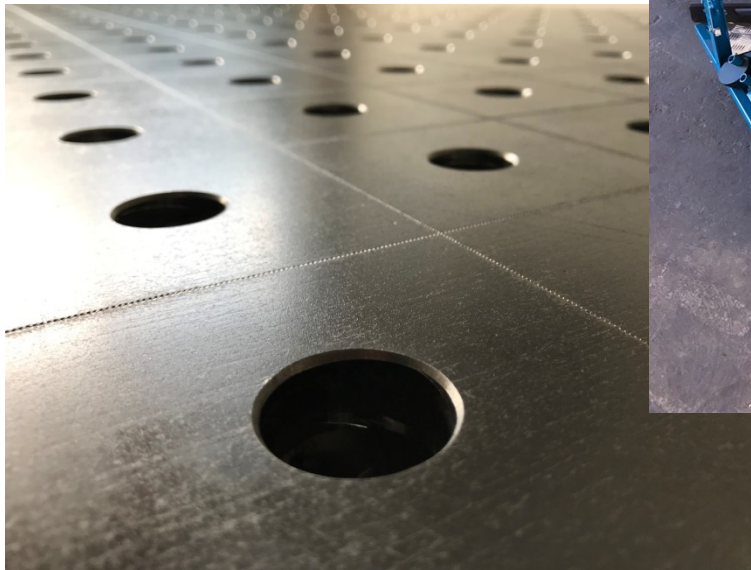
Best regards

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GET THE ADVANTAGE OF WELDING TABLES BY MAKING PRECISE CONSTRUCTIONS IN A MUCH SHORTER TIME.

WELDING TABLE PROVIDES FAST AND PRECISE OPTIONS FOR MACHINING A SIMPLE 2D-CONSTRUCTION (BUILDING OF RAILINGS), BUT ABOVE ALL, PRECISE WORK ON OBJECTS WITH A LARGER NUMBER OF DIMENSIONS. IN ADDITION TO THE SIMPLIFIED PRODUCTION OF INDIVIDUAL ITEMS, IT ALSO HAS THE ADVANTAGE IN SERIAL PRODUCTION. TIME-CONSUMING WORK, SUCH AS MEASUREMENT AND EXACT ANGLE ARRANGEMENT OF INDIVIDUAL PARTS IS SIGNIFICANTLY SIMPLIFIED AND REPRODUCIBLE.

OUR PRODUCTS ARE USED IN ALMOST EVERY BRANCH OF INDUSTRY - MAINLY IN MACHINERY, CONSTRUCTION, METAL AND AUTOMOTIVE.



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TECHNICAL PARAMETERS OF WELDING TABLES

- stable and massive construction
- the highest quality of workmanship
- perfect flatness of the table [$\pm 0,5\text{mm}$]
- made of S355J2+N*
- thickness 15 (mm)
- holes of system $\varnothing 28$ in the grid 100 x 100
- three grids of holes on the 4 sides
- chamfered holes for easy tool assembly
- engraved scale in the grid 100 x 100 (mm)
- adjustable supports (standard equipment) or wheels with adjustable supports (additional equipment)
- height adjustment of the table with standard legs approx. 880-930 (mm)
- possibility of using stainless steel covers
- tables can be combined freely to extend a working surface
- all tables are reinforced with ribs
- Other arbitrary sizes (larger or smaller) are also available upon request
- Welding table and tools are produced with standard ISO 2768 – 1



***We use a carefully selected steel. Depending on the batch, it may appear in shades of blue and dark gray. It is natural to have different shades on one sheet - this is due to the technological process in the steelworks and does not affect its quality or structure.**

We do not pickle the metal sheet to obtain even color because this process makes the table top bright. The flash can bounce off the table during welding, making it difficult to work.

We do not cover our tables with paints, because it makes the surface of the tables difficult to conduct. Our tables are coated with an oil-based preparation that protects them during transport and first use. We recommend using anti-spattering agents.

Welding tables that are on the market are mostly made of constructional steel S355J2+N, which is not hardened or nitrided.

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According to the opinion of many specialists with whom we have the opportunity to discuss this topic, nitriding has a negligible effect on the properties of steel S355J2+N. Therefore, we offer a specific product at a reasonable price without marketing tricks.

DIMENSIONS

SIZE OF THE TABLE	LENGTH X WIDTH [mm]	SIDE PLATE [mm]	WEIGHT approx. [kg]	CAPACITY max. [kg]	NUMBER OF LEGS
TWT.15.100100	1000x1000	200	240	2000	4
TWT.15.120120	1200x1200	200	395	2000	4
TWT.15.150100	1500x1000	200	420	2000	4
TWT.15.150148	1500x1480	200	452	2000	4
TWT.15.200100	2000x1000	200	488	2000	4
TWT.15.240120	2400x1200	200	642	3000	6
TWT.15.300148 Set of two tables 150x148	3000x1480	200	904	4000	8

ADDITIONAL EQUIPMENT

Stirrup clamp

Nr. N.001A



Fastenning clamp

Nr. N.001B



**Variable throat depth clamp
(B-line)**

Nr. N.001C



**Variable throat depth with lever
clamp
(B-line)**

Nr. N.001D



**Stirrup clamp
(B-line)**

Nr. N.001E



**Fastenning clamp
(B-line)**

Nr. N.001F



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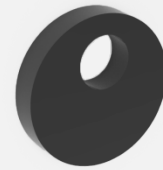
E-Mail: info@purityschweisstechnik.de

Fast assembly bolt



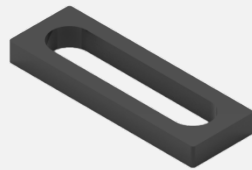
Nr. N.002

Eccentric stop Ø100



Nr. N.003

Stop 150



Nr. N.004

Stop 225



Nr. N.005

Stop 260



Nr. N.006

Stop 500



Nr. N.007

Protractor



Nr. N.008

**Angle precision square (flat)
275x150**



Nr. N.009

**Angle precision square (flat)
320x150**



Nr. N.010

**Angle precision square (flat)
350x250**



Nr. N.011

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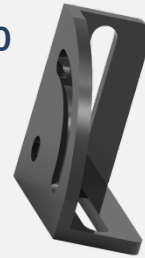
E-Mail: info@purityschweisstechnik.de

Angle bracket 185x175



Nr. N.012

**Angle bracket
protractor 200x200**



Nr. N.013

Angle bracket 300x190



Nr. N.014

Angle bracket 450x250



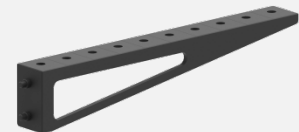
Nr. N.015

**Angle bracket
275x500x175x100**



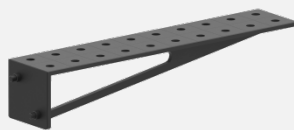
Nr. N.016

Table extension 1000x100



Nr. N.017

Table extension 1000x200



Nr. N.018

**Modular welding connection block
1000x200x200**



Nr. N.019

Welding torch handle



Nr. N.020

Prism Ø58mm 130°



Nr. N.021

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Stainless steel covers



Nr. N. T.009

Leg with wheel and adjustable support



Nr. N. T.010

Fast assembly bolt S shelf 210x100



Nr. N. T.011A

Fast assembly bolt M shelf 210x200



Nr. N. T.011B

Clamp shelf S 90x200



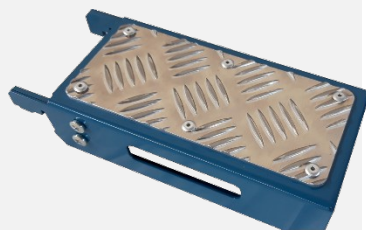
Nr. N. T.011C

Clamp shelf M 90x300



Nr. N. T.011D

Flat shelf S 210x100



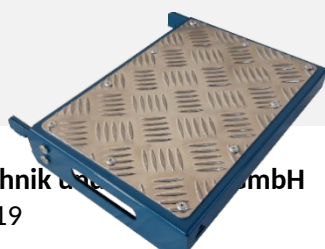
Nr. Kat. T.011E

Flat shelf M 210x200



Nr. Kat. T.011F

Flat shelf L 210x300



Shelf MIX 200x280



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Nr. N. T.011G

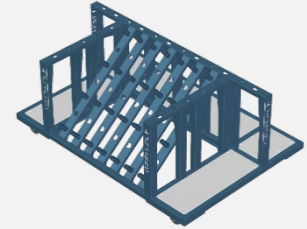
Nr. N. T.011H

**Documentation shelf
220x280**



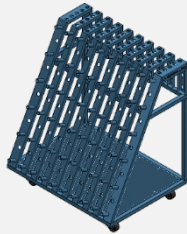
Nr. N. T.011I

**Tool trolley
1300x900x600**



Nr. N. T.012B

**Tool trolley
1000x800x1130**



Nr. N. T.012C

**Concentrated
Anti-spatter liquid
Best Weld 1l**



Nr. N. T.013A

**Concentrated
Anti-spatter liquid
Best Weld 5l**



Nr. N. T.013B

**Concentrated
Degreasing and cleaning
Best Max 1l**



Nr. N. T.013C

**Concentrated
Degreasing and cleaning
Best Max 5l**



Nr. N. T.013D

Anti-spatter splayer



Nr. N. T.014

Mounting pin



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Nr. N. T.015

CONTRACT TERMS - CONDITIONS

Validity of the Offer	14 days
Delivery - Shipment	Approx. 4 weeks
Instalations	Based on instructions
Delivery terms	Ex Works, Mielec, Poland (EXW)
Payment conditions	40% down payment at order 60% before shipment

FOR OUR WELDING TABLES WE PROPOSE READY TOOL SETS

Tools		SET 1	SET 2	SET 3	SET 4
Fastening clamp	N.001A	6	8	10	14
Fastening clamp with lever	N.001B	-	2	4	6
Fast assembly bolt	N.002	8	14	20	28
Eccentric stop Ø100	N.003	4	6	8	10
Stop 150	N.004	2	4	6	8
Stop 225	N.005	2	4	4	6
Stop 260	N.006	-	2	4	4
Stop 500	N.007	-		2	4
Protractor	N.008	-	1	1	2
Angle precision square (flat) 275x150	N.009	2	4	4	6
Angle precision square (flat) 320x150	N.010	-	2	4	4

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Angle precision square (flat) 350x250	N.011	-	-	2	4
Angle bracket 185x175	N.012	-	4	6	8
Angle bracket 200x200	N.013	-	2	4	6
Angle bracket 300x190	N.014	-	2	4	4
Angle bracket 450x250	N.015	-	1	2	4
Angle bracket 275x500x175x100	N.016	-	-	1	2
Table extension 1000x100	N.017	-	-	2	4
Table extension 1000x200	N.018	-	-	-	2
The total number of tools included in the set		24	56	88	126

We invite you to cooperate with us!

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